

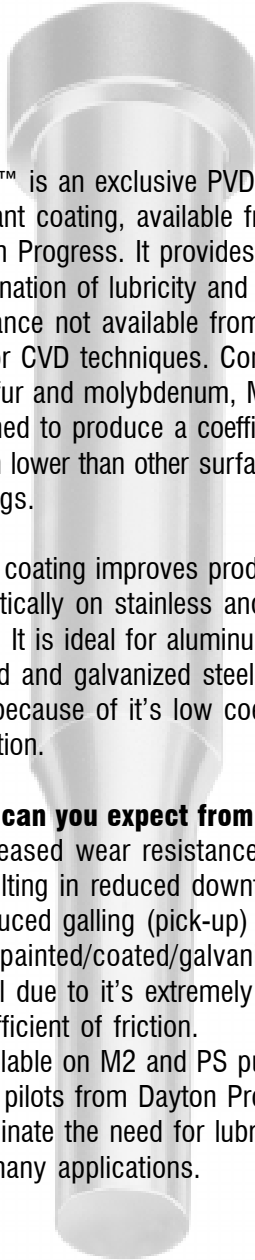
Get the MoST™ Production For Your Coating Dollar.

MoST™ is an exclusive PVD solid lubricant coating, available from Dayton Progress. It provides a combination of lubricity and wear resistance not available from other PVD or CVD techniques. Composed of sulfur and molybdenum, MoST is designed to produce a coefficient of friction lower than other surface coatings.

MoST coating improves production dramatically on stainless and spring steels. It is ideal for aluminum, pre-painted and galvanized steels as well, because of its low coefficient of friction.

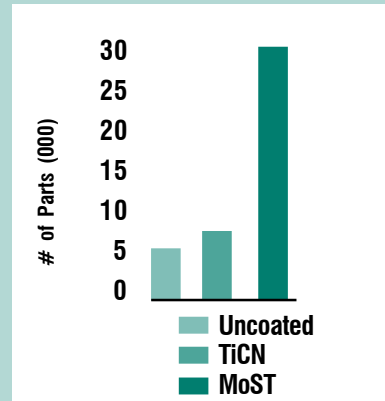
What can you expect from MoST?

- Increased wear resistance resulting in reduced downtime.
- Reduced galling (pick-up) in pre-painted/coated/galvanized steel due to its extremely low coefficient of friction.
- Available on M2 and PS punches and pilots from Dayton Progress.
- Eliminate the need for lubrication in many applications.

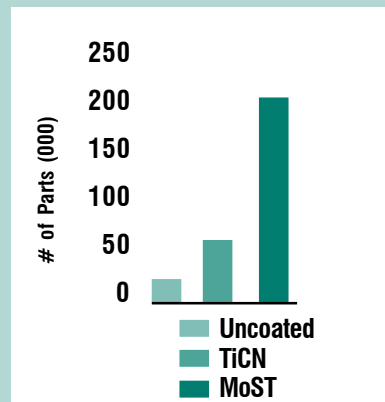


These are actual performance improvements by satisfied customers using MoST Coating.

Piercing Application
Punch: M2
Hardness: 60-62 RC
Material: ½ hard spring steel
Thickness: .015"
Lubricant: None

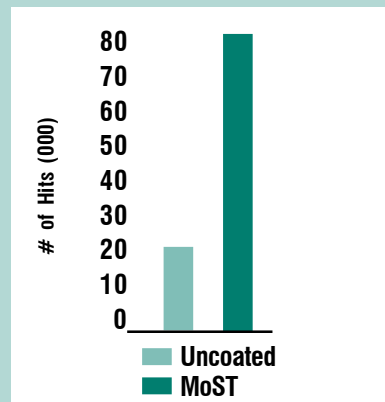


Piercing Application
Punch: PS4 (CPM® M4)
Hardness: 61-63 RC
Material: HSLA Steel
Thickness: .150"
Lubricant: Water soluble



CPM® is a registered trademark of Crucible Materials Corporation

Piercing Application
Punch: M 2
Hardness: 58-62 RC
Material: CRS
Thickness: .030"
Lubricant: Vanishing oil with uncoated tool—dry with MoST coating.
Note: Die was still running at the time of this report.



MoST™ is a trademark of Multi-Arc Inc.



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