| Clearance Test 🗆 | For clearance testing please supply at least three 1" x 4" (25 mm x 102 mm) samples of material, |
|------------------|--|
| | .010" to .187" (.25 mm x 4.7 mm) thick, flat & free of holes |

Please complete both sides of this form.

| Distributor: | Branch L | Branch Location: | | |
|-------------------------------------|-----------------------|-------------------------|--------------|--|
| Distributor Contact: | Regional | Regional Manager: | | |
| Customer Name: | Title: | Title: | | |
| Company: | | Date: _ | | |
| Address: | City: | State: | Zip: | |
| Phone: Fax: | e | mail: | | |
| Briefly state problem or question | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | Part Information | | | |
| | | | | |
| Material | AISI | Gage or Thick | kness | |
| Condition (oiled, prepainted, etc.) | SAE | Temper or Hardness | | |
| | ASTM | Type of Lubric | cation | |
| | | , | | |
| Shape □ Round □ Elongate | ed Round 🔲 Rectangle, | /Sauara D Special (cket | ph required) | |
| - | • | | on required) | |
| Tolerance inch/mm | | | | |
| Use □ Clearance □ Fit □ Tapping | | | | |

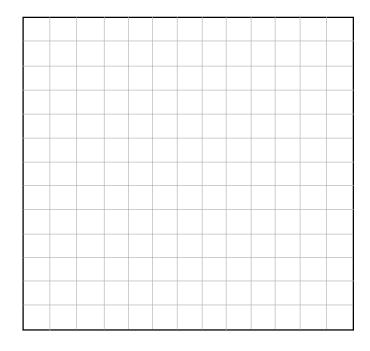
Technical Assistance Request

Please complete both sides of this form.

| Punch Description | | | | |
|-----------------------------------|--|--|--|--|
| Material Ha | Hardness | | | |
| Style Head-type Ball Lock | Type □ Plain □ Slug Ejector | | | |
| Size Shank Diainch/n | nm | | | |
| Point Size inch/n | nm | | | |
| Length Pointinch/mm | Guided in Stripper ☐ Yes ☐ No | | | |
| Hardened Backing Plate □ Yes □ No | | | | |
| If Yes, Hardness | | | | |
| | | | | |

| Matrix Description | | | | | |
|------------------------------|--------------|-------------|--|--|--|
| Material | Hardne | SS | | | |
| Style Headed | ☐ Headless | □ Ball Lock | | | |
| Relief Taper | □ C'bore | | | | |
| Size OD | inch/mm ID | inch/mm | | | |
| Length Straight Land inch/mm | | | | | |

| Die Description | | | | | |
|--|--|--|--|--|--|
| Construction ☐ Simple ☐ Compound ☐ Progressive | | | | | |
| □ Other | | | | | |
| Stripper ☐ Spring-loaded ☐ Bridge (Solid) | | | | | |
| Other | | | | | |
| History | | | | | |
| Hits Between Grinds Parts per Grind | | | | | |
| Clearance | | | | | |
| Punch to Matrix inch/mm% | | | | | |
| ☐ Total☐ Per Side☐ | | | | | |
| Penetration | | | | | |
| Punch into Matrixinch/mm | | | | | |





DAYTON PROGRESS CORPORATION • 500 Progress Road • P.O. Box 39 • Dayton, OH 45449-0039 • USA Telephone:937-859-5111 • Fax:937-859-5353 • www.daytonprogress.com