

The TRD+ Coating Advantage

- ◆ Longer Tool Life
- ◆ Increased Uptime
- ◆ Decrease in Wear and Galling
- ◆ Improved Part Finish
- ◆ Superior Adhesion
- ◆ Super Hard Layer (Approx. 100+ RC)
- ◆ Excellent Peel Resistance

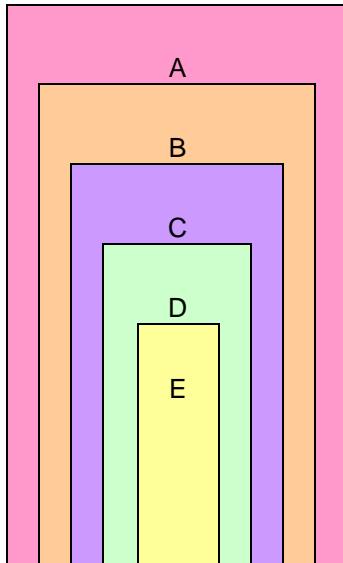


Super hard layer (4200+ Vickers)
Metallurgical bond for superior adhesion
Uniform coverage on intricate shapes
Exceptional turn around times (3 to 5 days)
Affordable pricing
Outstanding wear/galling resistance
Excellent Quality

***For more information regarding
TRD+ Coatings, contact your
Ajacs Customer Service
Representative at
1-800-968-6868***

TRD+ Coating Punch Pricing

Updated July 2004



PUNCH DIAMETER

TRD Plus Coating Cost - Quantity Pricing (\$ / Punch)						
Punch Category	Punch Size	1-10	11-25	26-50	51-75	76-100
A	1.25D 7.00L	\$ 35.00	\$ 33.00	\$ 31.00	\$ 29.00	\$ 28.00
B	1.00D 6.00L	\$ 30.00	\$ 28.00	\$ 26.00	\$ 24.00	\$ 23.00
C	.875D 5.00L	\$ 25.00	\$ 23.00	\$ 21.00	\$ 19.00	\$ 18.00
D	.750D 4.00L	\$ 20.00	\$ 18.00	\$ 16.00	\$ 13.00	\$ 12.00
E	.625D 3.00L	\$ 15.00	\$ 13.00	\$ 12.00	\$ 11.00	\$ 10.00

Additional Services (If Required)

Post Hardening Cost (\$ / Punch)						
Tool Steel Type	Minimum PH Charge	A	B	C	D	E
A2/D2	\$ 30.00	\$ 5.50	\$ 3.00	\$ 2.00	\$ 1.25	\$ 0.75
M2	\$ 50.00	\$ 7.50	\$ 4.00	\$ 2.75	\$ 1.50	\$ 1.00

Polishing Charges (If Required) - Quoted at \$45.00/Hour

Heads Drawn Back - Quoted per Job

TRD+ Coating Process Pricing

Updated July 2004

Reference Only—Quote required for specific pricing

Trd+ Small Parts Pricing (Under 2.0 Pounds)	
0 to .25 lbs	\$15/Part
.25 to .50 lbs	\$20/Part
.50 to 1 lbs	\$30/Part
1 to 1.5 lbs	\$40/Part
1.5 to 2 lbs	\$50/Part

For large quantities of similar parts, please call for pricing 800.968.6868

Trd+ Pound Pricing (Based on Total Pounds Received)	
2 to 10 lbs	\$28.5/Pound
11 to 20 lbs	\$24.50/Pound
21 to 50 lbs	\$21.50/Pound
51 to 100 lbs	\$19.50/Pound
101 to 200 lbs	\$17.50/Pound
201 to 500 lbs	\$16.50/Pound
501 to 1000 lbs	\$15.50/Pound

Orders over 1000 Pounds will be quoted per order. Maximum TRD+ Charge Per Part \$3200.00

Extra Charges: -Polishing -Special Fixturing
-Post Hardening -Blasting -Draw Back Heads